

SG V 80 S/0**General Information**

The "SG V 80" gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a "high/average speed gas burner", with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100°C.

Max. Thermal power is 850 kW (731000 kcal/h) and min. thermal power is 10 kW (8600 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 85:1 ratio.

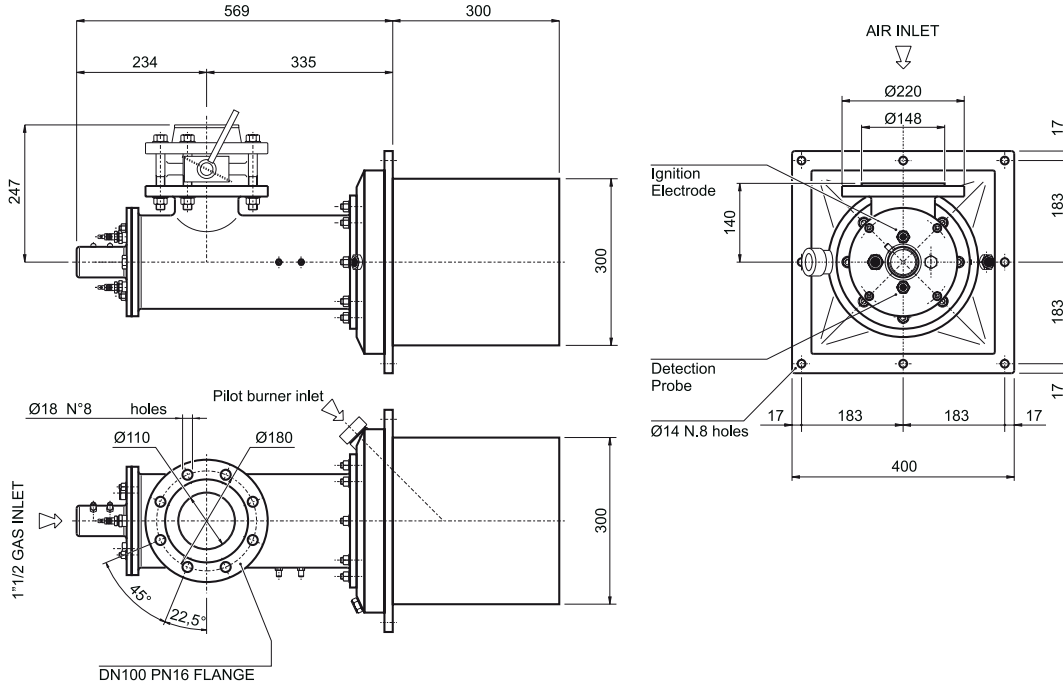
Features

- Direct spark ignition, ionization flame detection electrode.
- Combustion head for Natural gas or LPG.
- Turn down ratio 85 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required).
- Easy to install, to start, to operate.

Applications

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
 - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
 - Continuous and Intermittent Dryers.
- Iron metallurgical Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
 - Drying Tobacco etc.
 - And furthermore, for any application which requires a wide regulation
- Automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

Overall dimensions (mm)



Technical data

Model	SG V 80 S/0.180	
Output Min.	10 kW (8'600 kcal/h)	
Output Max.	850 kW (730'000 kcal/h)	
Fuel	CH ₄ / LPG	
Combustion chamber Mat.	Concrete Casting	
Chamber Outlet Diameter		Ø180 mm
Max. excess of air	100% a/at 425 kW (365'000 kcal/h)	
Max. excess of gas	35% a/at 850 kW (730'0000 kcal/h)	
Flame diameter		200 mm
Flame length		1000 mm
Gas supply pressure		53 mbar
Air supply pressure		62 mbar
Weight (Combustion chamber included)		87,0 kg

The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.
Stoichiometric conditions

Performance data and dimensions are guidelines only.

Subject to modifications