

**SG V 20 S/30****General Information**

The "SG V 20" gas burner is a blown-air burner which can operate with natural gas, LPG, lean gas and gas with low calorific power (on request).

Burner operation may be automatic or semiautomatic, and burner is equipped with electric ignition and detection electrode.

This burner is classified as a "high/average speed gas burner", with exhaust gases speed coming out from the combustion chamber racing from few m/s to 100 m/s, or even higher speed according to the outlet diameter of the burner cone.

Combustion air temperature may range from room temperature to 100°C.

Max. Thermal power is 220 kW (189200 kcal/h) and min. thermal power is 5 kW (4300 kcal/h).

Because of its flexibility, this burner may be adjusted with a wide capacity range up to a 44:1 ratio.

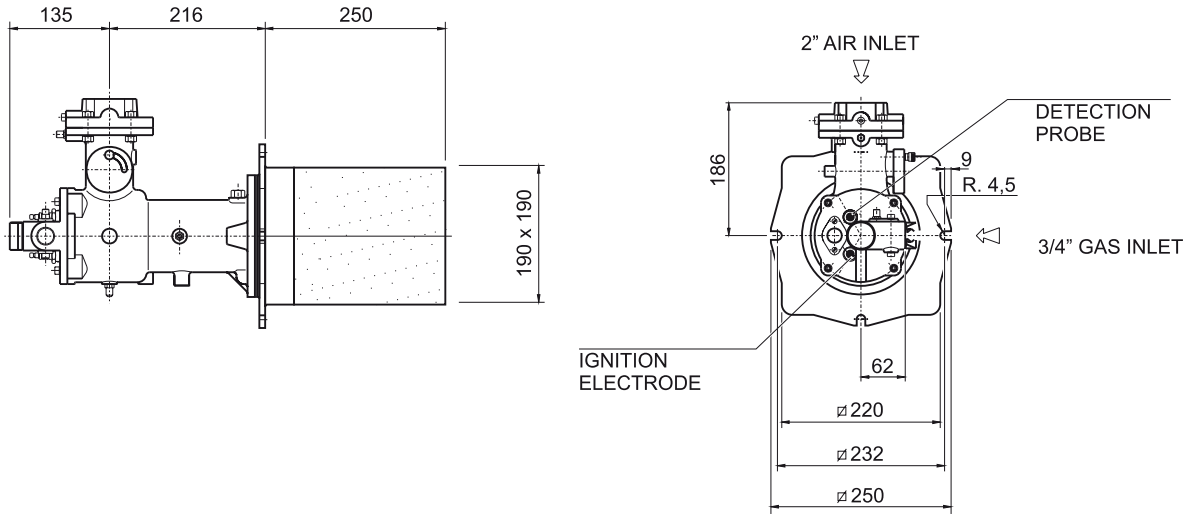
**Features**

- Direct spark ignition, ionization flame detection electrode.
- Combustion head for Natural gas or LPG.
- Turn down ratio 44 to 1.
- Available as packaged execution, with gas train according to EN 746-2 (or other required).
- Easy to install, to start, to operate.

**Applications**

- All types of kilns, suitable for oxidative, stoichiometric or reducing combustion.
- Ceramic, Bricks, Refractory:
  - Roller kilns, Tunnel kilns, Intermittent kilns, Melting kilns.
  - Continuous and Intermittent Dryers.
- Iron metallurgical Industry.
- Surfaces Treatment.
- Glass: Hardening ovens.
- Printing and Packing: Air Heaters for Rotogravures, Flexographic and Coupling and adhesive coating Machines.
- Food: Cereal Dryers, Roasters.
  - Drying Tobacco etc.
  - And furthermore, for any application which requires a wide regulation
- Automatic gas burner, capable of operating in a strong vacuum or with strong counter-pressure.

**Overall dimensions (mm)**



**Technical data**

Model	SG V 20 S/30.62	SG V 20 S/30.90	SG V 20 S/30.140
Output Min.	5 kW (4'300 kcal/h)		
Output Max.	220 kW (189'200 kcal/h)		
Fuel	CH <sub>4</sub> / LPG		
Combustion chamber Mat.	Concrete Casting		
Chamber Outlet Diameter	Ø62 mm	Ø90 mm	Ø140 mm
Max. excess of air	100% a/at 110 kW (94'600 kcal/h)		
Max. excess of gas	35% a/at 220 kW (189'200 kcal/h)		
Flame diameter	85 mm	110 mm	160 mm
Flame length	600 mm	500 mm	400 mm
Gas supply pressure	47 mbar	24 mbar	24 mbar
Air supply pressure	76 mbar	57 mbar	57 mbar
Weight (Combustion chamber included)	35,0 kg	34,0 kg	33,5 kg

The above mentioned performance data are described at their maximum power. Pressure showed are guidelines only. Gas pressures are refer to **Methane** and **LPG**.  
Stoichiometric conditions

Performance data and dimensions are guidelines only.

Subject to modifications

**SUNTEC**  
ENERGY SYSTEMS

Plot No. 56 GIDC Estate, Phase - I  
Naroda, Ahmedabad-382 330 (INDIA)  
Tel.: +91 - 79 - 2280 5529 / 5530 / 5531  
Fax : +91 - 79 - 2280 5532  
E-mail : technical@suntecenergy.in